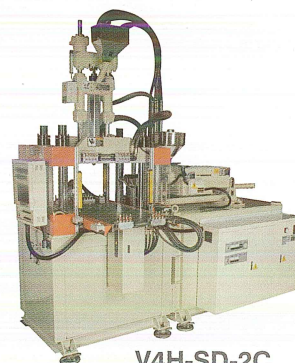


多色/多料直立式系列

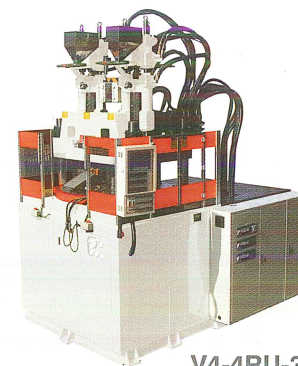
'Multi-colour' or 'Multi-component' Vertical Series



VH-4R-20000T-2C



V4H-SD-2C



V4-4RU-3C



V4-3R-2C

規格 Specifications

射出裝置選項 INJECTION UNIT OPTION		單位 UNIT	A		B			C			D			E			F			G			H		
射出裝置 INJECTION UNIT	螺桿直徑 Screw diameter	mm	Ø20	Ø22	Ø22	Ø25	Ø28	Ø25	Ø28	Ø32	Ø32	Ø36	Ø40	Ø36	Ø40	Ø45	Ø45	Ø50	Ø55	Ø50	Ø55	Ø60	Ø55	Ø60	Ø65
	理論射出容量 Theoretical injection volume	cm³	31	38	49	64	80	64	80	105	112	141	175	162	200	254	286	353	427	392	475	565	522	622	730
	射出容量 Injection capacity (PS)	g	29	36	46	61	76	60	76	99	106	134	167	154	190	241	271	335	405	372	451	536	469	591	694
	射出壓力 Injection pressure	kg/cm²	2239	1851	2530	1959	1562	2328	1855	1421	2050	1619	1312	2332	1889	1493	2031	1645	1360	1889	1561	1312	1776	1492	1272
	射出速率 Injection rate	cm³/s	25	30	33	43	54	47	60	78	81	103	127	96	118	150	137	170	205	177	215	256	249	296	348
	可塑化能力 Plasticizing capacity (PS)	kg/h	7	9	10	13	16	16	19	24	23	30	37	25	31	39	41	50	60	56	68	80	79	95	111
	螺桿轉速 Screw rotation speed	rpm	10 - 240		10 - 225			10 - 200			10 - 230			10 - 230			10 - 200			10 - 220			10 - 220		
	電熱容量 Heating capacity	kW	2.5		3.1			4.1			5.3			6.8			10.5			13			16.8		
需求馬力 Required driving power	hp (kW)	5 (3.7)		7.5 (5.6)			10 (7.5)			15 (11.2)			20 (15)			25 (18.7)			30 (22.5)			40 (30)			

型號 MODEL		單位 UNIT	V4-R-40T-2C		V4-R-80T-2C		V4-R-120T-2C		V4-R-160T-2C		V4-R-200T-2C		V4-R-250T-2C		V4-R-300T-2C		V4-R-400T-2C		V4-R-500T-2C	
射出裝置選項 INJECTION UNIT OPTION		序號 SERIES NO.	I		I		I		I		I		I		I		I		I	
			A	A	A, B	A, B	A, B, C	A, B, C	B, C, D	B, C, D	B, C, D, E	B, C, D, E	C, D, E, F	C, D, E, F	D, E, F, G	D, E, F, G	E, F, G, H	E, F, G, H	F, G, H	F, G, H
射出裝置 INJECTION UNIT	鎖模力 Clamping force	ton	40 (20 x 2)		80 (40 x 2)		120 (60 x 2)		160 (80 x 2)		200 (100 x 2)		250 (125 x 2)		300 (150 x 2)		400 (200 x 2)		500 (250 x 2)	
	最小模厚 Minimum mold height	mm	200 - 280		220 - 300		250 - 330		250 - 350		280 - 380		300 - 400		350 - 450		350 - 450		400 - 500	
	開模行程 Opening stroke	mm	250		250		280		300		350		400		400		450		500	
	最大開距 Maximum daylight	mm	470 - 530		470 - 550		530 - 610		550 - 650		630 - 730		700 - 800		750 - 850		800 - 900		900 - 1000	
	柱內間距 Distance between tie bars (H x V)	mm	-		-		-		-		-		-		-		-		-	
	模版尺寸 Platen size (H x V)	mm	-		-		-		-		-		-		-		-		-	
	轉盤直徑 Rotary table diameter	mm	Ø580		Ø740		Ø880		Ø980		Ø1170		Ø1350		Ø1500		Ø1590		Ø1800	
	頂針行程 Ejector stroke	mm	100		100		125		125		150		150		180		200		200	
其他 OTHERS	頂出力 Ejector force	ton	2.5		2.5		3.9		3.9		4.6		4.6		5.4		5.4		6	
	電動馬力 Electric power	hp (kW)	15 (11.2)		20 (15)		30 (22)		40 (30)		50 (37.5)		60 (45)		75 (56)		80 (60)		100 (75)	
	油箱容量 Oil tank capacity	l	280		300		400		450		500		600		700		800		960	
	機械尺寸 Machine dimensions (L x W x H)	m	1.8 x 1.48 x 2.8		2.05 x 1.6 x 3.2		2.2 x 1.7 x 3.3		2.35 x 1.98 x 3.45		2.2 x 1.7 x 3.3		2.68 x 2.15 x 4.1		3.0 x 2.43 x 4.35		3.2 x 2.55 x 4.85		3.5 x 2.75 x 5.2	
	機械重量 Machine weight	ton	2.1		4.2		4.9		8.5		11		14.8		19.8		23		28	

為配合設計的改進及更新，以上規格如有更改，恕不另行通知。

Due to continuous development of our products, specifications are subject to change without prior notice.

本公司亦接受特殊規格之訂製，歡迎垂詢。

Machine can be custom made upon request. Please call for further details.